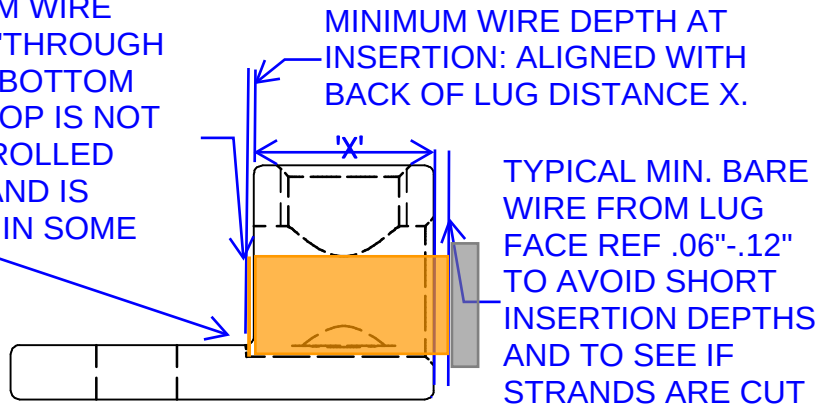
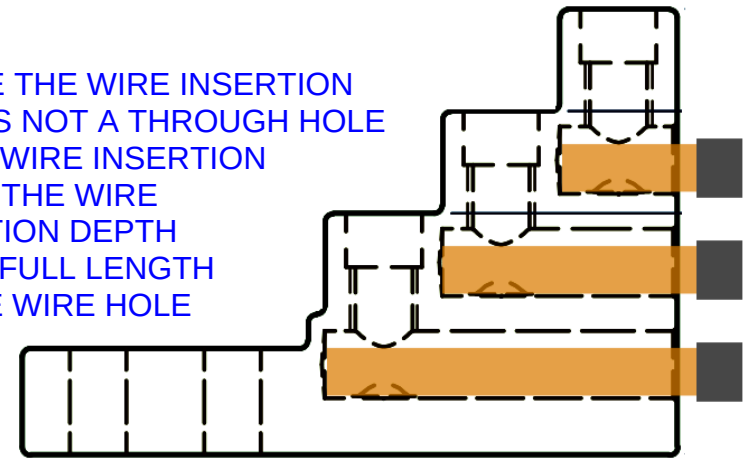


IHI CONNECTORS (R) WIRE INSERTION DEPTH PRACTICES

MAXIMUM WIRE DEPTH: "THROUGH X". THE BOTTOM WIRE STOP IS NOT A CONTROLLED DEPTH AND IS ABSENT IN SOME LUGS.



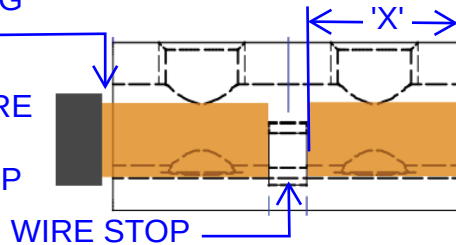
WHERE THE WIRE INSERTION HOLE IS NOT A THROUGH HOLE (BLIND WIRE INSERTION HOLE), THE WIRE INSERTION DEPTH IS THE FULL LENGTH OF THE WIRE HOLE



SPLICER/REDUCER LUGS

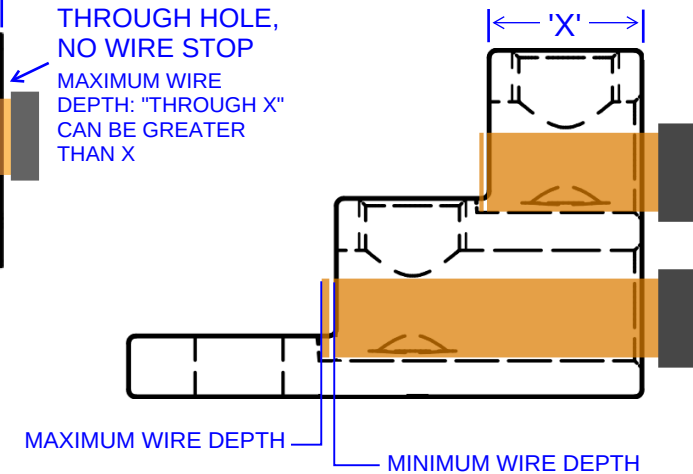
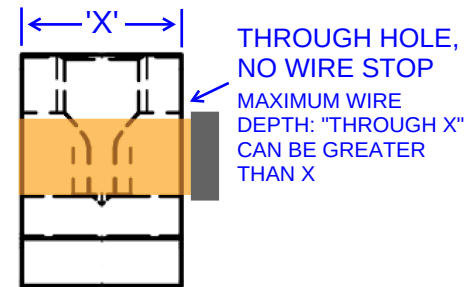
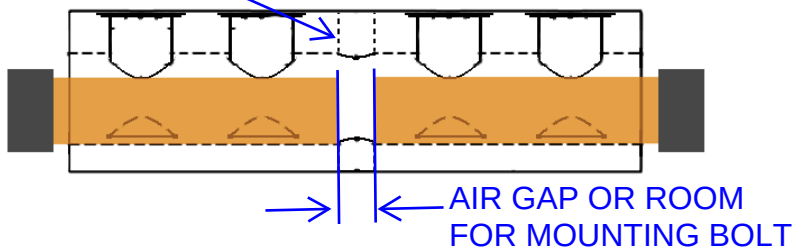
BARE WIRE FROM LUG FACE REF .06\"-.12"

SPLICER WITH INTERNAL WIRE STOP: WIRES SHOULD BE INSERTED TO THE WIRE STOP



SPLICER WITHOUT INTERNAL WIRE STOP: WIRES SHOULD BE INSERTED TO THE SIGHT/BOLT HOLE WITH ALLOWANCE FOR AIR GAP BETWEEN WIRES

FOR MOUNTING BOLT OR SIGHT HOLE



THROUGH HOLE, NO WIRE STOP
MAXIMUM WIRE DEPTH: "THROUGH X"
CAN BE GREATER THAN X

THROUGH HOLE WITH WIRE STOP

BLIND WIRE INSERTION HOLE

BARE WIRE FROM LUG FACE REF .06\"-.12"

